

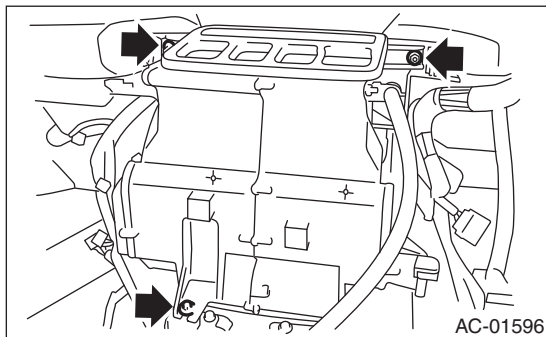
16.Heater and Cooling Unit

A: REMOVAL

- 1) Disconnect the ground cable from the battery.
- 2) Using the refrigerant recovery system, discharge refrigerant. <Ref. to AC-17, PROCEDURE, Refrigerant Recovery Procedure.>
- 3) Drain coolant from the radiator.
- 4) Remove the bolts securing expansion valve and pipe in engine compartment. Release the heater hose clamps in engine compartment to remove the hoses.



- 5) Remove the instrument panel. <Ref. to EI-50, REMOVAL, Instrument Panel Assembly.>
- 6) Remove the blower motor unit assembly. <Ref. to AC-23, REMOVAL, Blower Motor Unit Assembly.>
- 7) Disconnect the connectors of the actuator, thermo sensor, blower resistor, and power transistor.
- 8) Remove the bolt and nuts and remove the heater and cooling unit.



B: INSTALLATION

- 1) Install in the reverse order of removal.
- 2) Charge refrigerant. <Ref. to AC-18, PROCEDURE, Refrigerant Charging Procedure.>

Tightening torque:

Refer to “COMPONENT” of “General Description”. <Ref. to AC-4, HEATER COOLING UNIT, COMPONENT, General Description.>